



Sigmaweld series welding machines are sophisticated IGBT based inverters with total digital control having wide current range. Sigmaweld series of welding machines are sophisticated IGBT based welding inverters with total digital control having wide range of applications. Sigmaweld SW1000HFC is designed to meet the varied requirement of the welding industry having possibilities of use for **MIG , MAG, FCAW, hardfacing, arcing applications.**

Advanced micro-controller technology enables Sigmaweld to have inbuilt wire feeder drive for MIG/ MAG applications, interconnectivity with HFC wire feeder and other SPM . The power source has inbuilt features for use in 2T, 4T modes with pre-flow , post flow controls for MIG ,MAG , FCAW applications.

**Significant energy saving vis-à-vis traditional welding equipments for SAW HARDFACING or Arcing applications.**

**IGBT Based Solid State Inverter Design:** Latest technology used for full bridge topology to ensure reliable, superior weld control every time.

**Mobility:** At 150 Kg with 4 Wheels and 4 eye bolt it is easy to move our SW1000HFC to any locations with a lot of ease compared to the traditional equipments (300 Kgs).

**Adaptive Soft Start:** Sigmaweld ensure the wire feed speed is automatically controlled from a slow start to the set current and voltage levels to eliminate globule formation at the end of wire and gives clean start each time.

**Single Increment Range:** Digital front panel allows the operator to set the current and voltage as required in single increments.

**Crater Current & Crater Voltage:** Programmable crater current & crater voltage settings for smooth weld finish.

**Safe and Reliable:** Low OCV and protection against prolonged output short, IGBT over current, IGBT short circuit current, welding over current, thermal overload.

**Power Fluctuation Compensation:** Power source does not get affected and it remains constant regardless of fluctuation in input power  $\pm 15\%$ . It is suitable especially for the Indian industry.

**Digital Reading:** During welding, it continuously monitors and displays weld current and weld voltage in all modes.

**Versatile:** Sigmaweld can weld using welding wire sizes from 0.8 mm to 2.8mm

**External Wire Feeder:** Compact and portable external wire feeder with 4 feed roll mechanism to guarantee steady uninterrupted wire feeding can be programmed to use with track and trolley for SAW or independent wire feeder units for hardfacing and arcing applications.

## Sigma Weld - SW1000HFC

## Digital Welding Inverters

Sr. No.	Description	1000 Amps	800 Amps	600 Amps
1	Input Voltage (V)	3Ø, 415 V, ±15%, 50 Hz		
2	Duty Cycle	100% @ 600Amps	100% @ 480Amps	100% @ 360Amps
3	Rated Input (A) KVA @ 100% Duty Cycle	25KVA	20 KVA	14 KVA
4	Open Circuit Voltage (V)	80V	80V	80V
5	Output Current Range (A)	60 -1000A	60 -800A	60 -600A
6	Output Voltage Range (V) @ 100% Duty Cycle	16 - 45 V	16 - 39 V	16 - 33 V
7	Efficiency	91%	90%	90%
8	Insulation Grade	H	H	H
9	Housing Protection Grade	IP 23	IP 23	IP 23
10	Wire Size	1.6 - 2.8mm	1.6 - 2.4mm	0.8 - 2.0mm

### Wire Feeder Options

Specifications	SW 4 R WF	SW 4 R - HFC
Wire Size	0.8 ~ 1.6	2.4 ~ 2.8
Wire Feed	4 Roll	4 Roll
Feeding Rate	2 - 24m/min	1 - 10m/min
(D x W x H)	190 x 475 x 395	700 x 280 x 500

### Protection, Safety Features

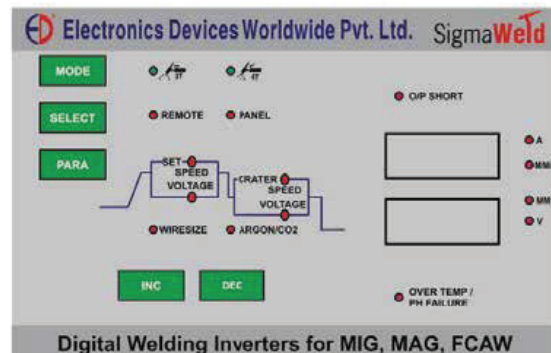
1. Thermal Shutdown	Inbuilt (Over Temperature Indication)
2. Under Voltage	Inbuilt (Phase Failure Indication)
3. Over Voltage	Inbuilt (Phase Failure Indication/MOV)
4. IGBT Peak Current	Inbuilt
5. Cooling Type	Forced Air Cooled (Optional)

1. Crater Voltage, Speed	Adjustable	
2. Welding Mode	2 T	4 T
3. Digital Ammeter & Voltmeter	Inbuilt	
4. Process Memory Recall	Inbuilt	
5. Wire Feeder Motor	4 Roll	
6. Wire Feeder Type	Open	Enclosed
7. Parameter Locking Remote	Optional	

### Water Cooling Unit



### Operating Panel



\* Continual development can lead to change in specification



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